

UV Coating Technical Data Sheet

The Prisco E-Cure 519-W is a high gloss UV coating for silk screen application over a variety of inks and substrates. It is designed to produce an even and fast curing film formation with a superior gloss finish. This allows for guick turnaround times and an even defect-free surface. This product is designed to have excellent, leveling, flexibility, adhesion properties, gloss depth, and clarity. This is a two sided silk screen gloss with a wax addition to help prevent sticking and scuffing.

Advantages:

- Superior gloss levels •
- Good Cure Response
- Good Rub and Taber Resistance
- Non-Yellowing
- Low VOC
- Excellent Leveling
- Two Sided

Physical Properties:

Viscositv

Gloss Wt./gal Cure

30-35 seconds. #3 EZ Zahn timed @ 25°C/77°F 230-280 CPS, Brookfield LV Viscometer @ 25°C/77°F >90 9.3 lbs/gal 100 fpm, 200 wpi American UV Mini Conveyor* *Note-tested in controlled lab conditions 15-20 Double Rubs

MEK Rubs

Application:

Silk Screen Sheetfed

- Application Viscosity-Stir and use as received.
 - Recommended Application Temperature 70-80°F
- Equipment-Silk Screen, Blanket and tower coaters, anilox coaters .
- Curing-Sufficient amount of focused UV energy depending on press, press speed, and dryer capability
- Inks-UV/Co-Cure, primed or oxidized conventional sheetfed
- Clean up-Prisco UV Cleaner
- Shelf Life-6 months stored at room temperature.

Product Code: RH39-55A (55 gallon drum), RH39-30A (30 gallon drum), RH39-5GF (5 gallon pail), RH39-1GQ (1 gallon pail)

Prisco recommends that you test coatings for specialty applications using the actual raw materials to be used in production prior to printing.

Read MSDS before using this product

an ISO 9001:2008 Registered Facility

PRINTERS' SERVICE

26 Blanchard Street Newark, New Jersey 07105 (212) 962-6565 • (973) 589-7800 FAX (973) 589-3225 www.prisco.com

CHICAGO 800-654-1357 630-543-4600 FAX: 630-543-0856

DALLAS 800-338-2241 817-477-4770 FAX: 817-473-4515 LOS ANGELES 800-825-4846 909-923-1879 FAX: 909-923-4079

MIAMI

800-432-5068

954-385-1975

FAX: 954-385-8875

NEW YORK/NEWARK 973-589-7800 212-962-6565 FAX: 973-589-3225

PHILADELPHIA 800-222-0146 856-662-3373 215-462-3636 FAX: 856-486-4552 PRISCO CANADA TORONTO 888-460-4406 905-953-9393 FAX: 905-953-1331

PRISCO EUROPE (U.K.) 44(0)1423 810 320 FAX: 44(0)1423 810 319 PRISCO EUROPE (Continent) 32(0)56 42 35 76 32(0)56 42 35 97





ATLANTA 800-241-6049 404-876-1234 FAX: 404-873-2917

BOSTON

781-749-4590

FAX: 781-740-2866