



Q9002B Low VOC Matte Work & Turn

Aqueous Coating Technical Data Sheet

The Prisco Q9002B is a general purpose matte work & turn coating for inline application wet trapping over lithographic inks to both sides of the substrate. It is designed to produce an even and fast drying film formation over a wide variety of substrates and inks. This allows for quick turnaround times and an even defect-free surface. This product has been formulated for LOW VOC content. The Q9002B is part of the Prisco "Go Green" package and is designed for printers' in areas where air quality management is a concern. This product is the matte version of our Q9000B.



Product Bulletin



Advantages:

- Excellent Matte Finish
- Good Rub Resistance
- Good Dry
- Low VOC 0.05 lbs/gal (0.57%)
- Zinc and IPA Free

Physical Properties:

Viscosity	17-19 seconds, #3 EZ Zahn timed @ 25°C/77°F
pH	7.5-8.5
Gloss	@ 20-30
Solids	38% +/-3%
Wt./gal	8.6-8.8 lbs/gal
VOC	0.05 lbs per gallon
Block Resistance	Pass 120°F, 10PSI, 6 Hrs
Rub Resistance	Good @ 200+ Sutherland Rubs w/ 4lb weight

Application:

Commercial Sheetfed
General Purpose
Folding Carton

- **Application Viscosity**-Stir and use as received.
 - Viscosity reduction only with Prisco technical support
 - Recommended Application Temperature 70-80°F
- **Equipment**-Blanket and tower coaters, anilox coaters
- **Drying**-Sufficient volumes or warm dry air, and medium and short wave IR. Pile temperatures should range 95-100°F 1st side, and 85-90°F 2nd side
- **Wet Film Weight**-Recommend 0.8-1.2 wet pounds per 1000 square feet of substrate
- **Inks**-Sheetfed lithographic oxidative ink. Wax content should be limited to 2-3% polyethylene.
- **Clean up**-Cleaning is best before coating dries. Use warm water and Prisco Aqueous Coating Cleaner
- **Shelf Life**-6 months stored at room temperature.

Product Code: RU03-55B (55 gallon drum), RU03-30B (30 gallon drum), RU03-5GF (5 gallon pail)

Prisco recommends that you test coatings for specialty applications using the actual raw materials to be used in production prior to printing.

Read MSDS before using this product

an ISO 9001:2008 Registered Facility

PRINTERS' SERVICE
26 Blanchard Street
Newark, New Jersey 07105
(212) 962-6565 • (973) 589-7800
FAX (973) 589-3225
www.prisco.com

ATLANTA
800-241-6049
404-876-1234
FAX: 404-873-2917

CHICAGO
800-654-1357
630-543-4600
FAX: 630-543-0856

LOS ANGELES
800-825-4846
909-923-1879
FAX: 909-923-4079

NEW YORK/NEWARK
973-589-7800
212-962-6565
FAX: 973-589-3225

PRISCO CANADA
TORONTO
888-460-4406
905-953-9393
FAX: 905-953-1331

BOSTON
781-749-4590
FAX: 781-740-2866

DALLAS
800-338-2241
817-477-4770
FAX: 817-473-4515

MIAMI
800-432-5068
954-385-1975
FAX: 954-385-8875

PHILADELPHIA
800-222-0146
856-662-3373
215-462-3636
FAX: 856-486-4552

PRISCO EUROPE (U.K.)
44(0)1423 810 320
FAX: 44(0)1423 810 319
PRISCO EUROPE (Continent)
32(0)56 42 35 76
32(0)56 42 35 97